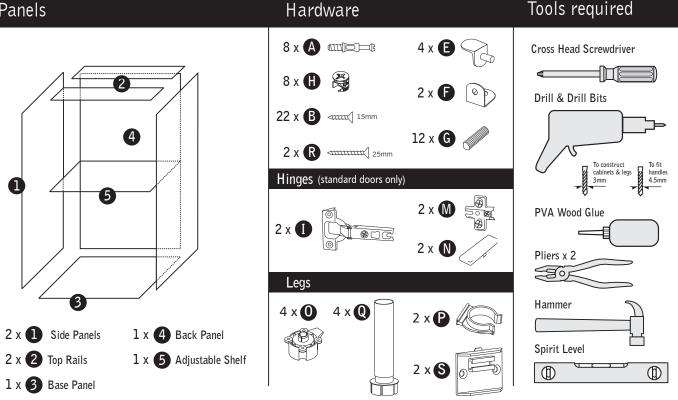
ASSEMBLY GUIDE



500mm & 600mm 1SFCabinet

Panels



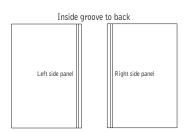
Before you start

WARNING: Installation should be performed by a competent person only. This product could be dangerous if incorrectly installed. Check the pack and make sure all the components are included - if not, call the Manufacturers' Helpline on **01769 575500** and their team will get things sorted. When you are ready to start make sure you have the right tools to hand, plenty of space and a clean dry area for building. Don't rush, read the instructions first and run through the sequence before you begin. Assembly should be done in the stages shown in the following diagrams, constructing one unit at a time and keeping fittings together to avoid loss. Lay large panels on the floor using the packaging for protection. Do not over tighten screws.

Cleaning - Use mild soap and water only. Do not use abrasive cleaners.

Video assembly guides can be viewed at www.mycabinetguide.co.uk

Note: If you are using a colour matched end panel, use this to replace the identically sized side panel supplied within this pack.

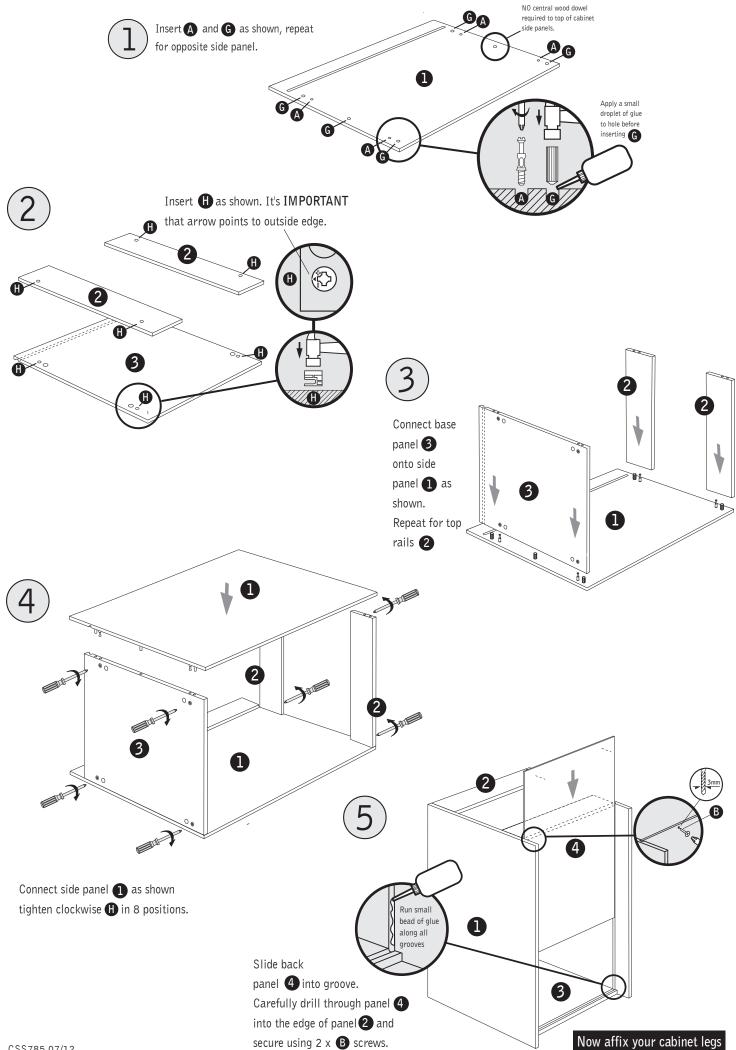


This unit can be used to make a 3 drawer base unit. If so, it is advisable to fit the drawer runners before assembling the unit.

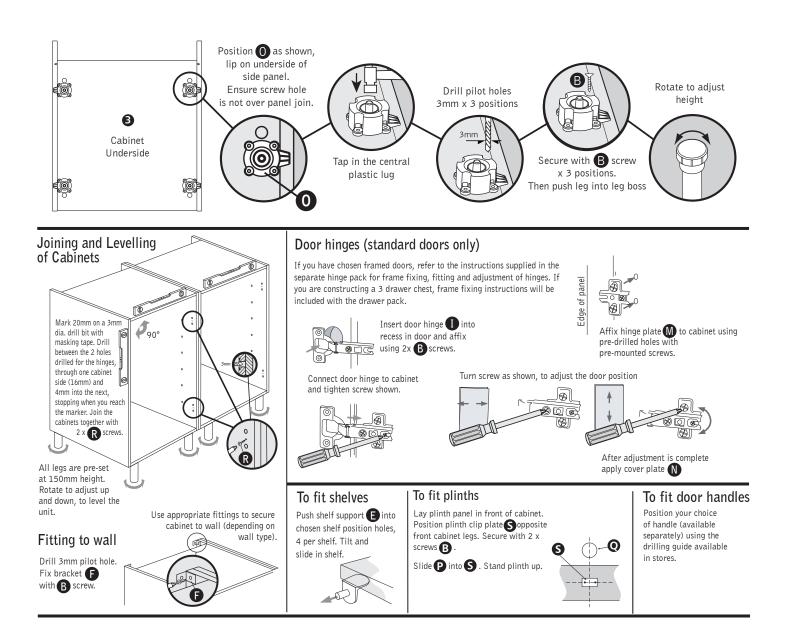
If fitting a standard top drawer box, please use the pre marked positions on the end panels.

If fitting two additional standard pan drawers, (to make a 3 drawer unit), please refer to the drilling guide on page 3.

If you have chosen upgraded drawer boxes or a framed door range, refer to the instructions supplied with the drawer box.



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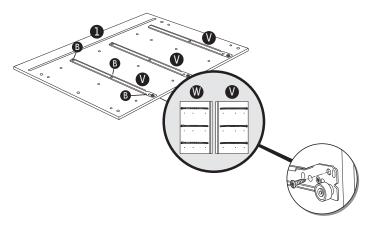
Fitting 2 additional drawers to create a 3 drawer chest

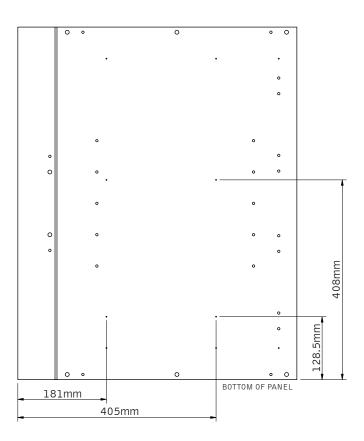
For framed door ranges, refer to the instructions supplied with the drawer boxes.

If fitting additional pan drawers, to create a 3 drawer unit, it will be necessary to pre drill 4 pilot holes in the positions shown.

Then fit the drawer runners to the side panels, with the runner wheel facing to the front of the cabinet, and secure in place using screws **B**. Using a bradawl, pilot a third and fourth fixing position at the front of each runner, in the positions shown. Secure the runners in these positions using screws **B**.

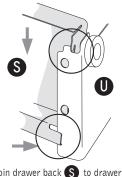
Repeat the above using runners on the other side panel.



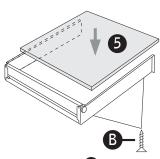


To construct drawers (standard drawers only)

If you have chosen upgraded drawer boxes or framed doors, refer to the instructions supplied with the drawer box.



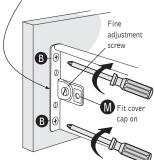
Join drawer back S to drawer side by hooking over top tab and sliding bottom tab in front as shown. Repeat for other corner using drawer side



Place drawer base 5 into drawer frame ensuring base sits in recess at back.

Secure drawer base on underside to metal draw sides with 2 x B screws each side, positions as shown. Repeat for other drawers.





Attach the drawer front with 2 x B screws each side, in pre-marked hole position. Fine adjustment can be made to drawer fronts using slotted screw indicated. Repeat for other drawer fronts.

Notes